

Figure 1.

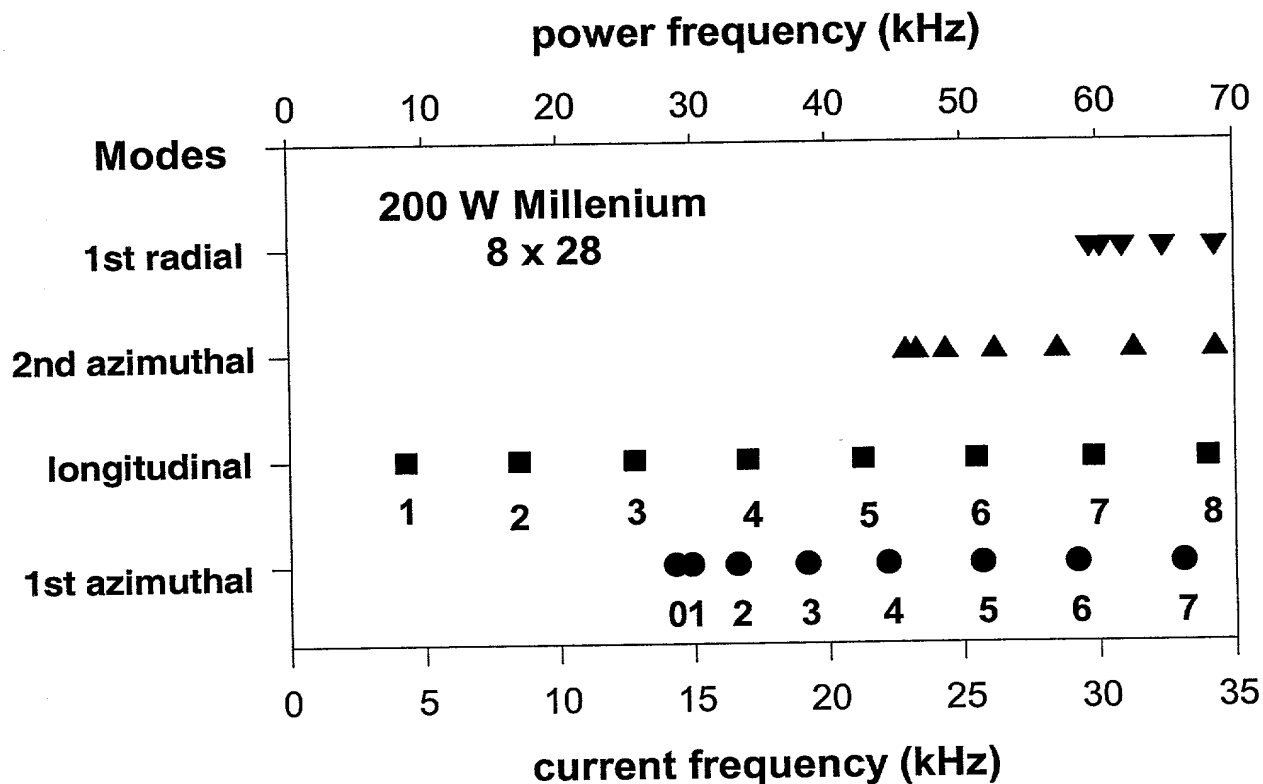


Figure 2.

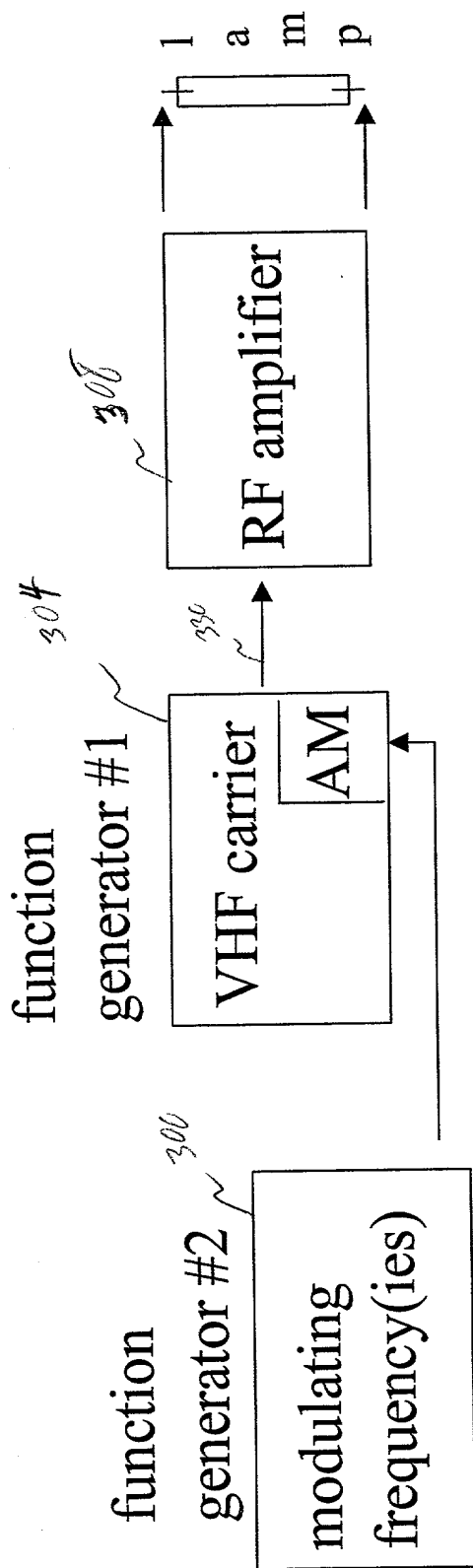
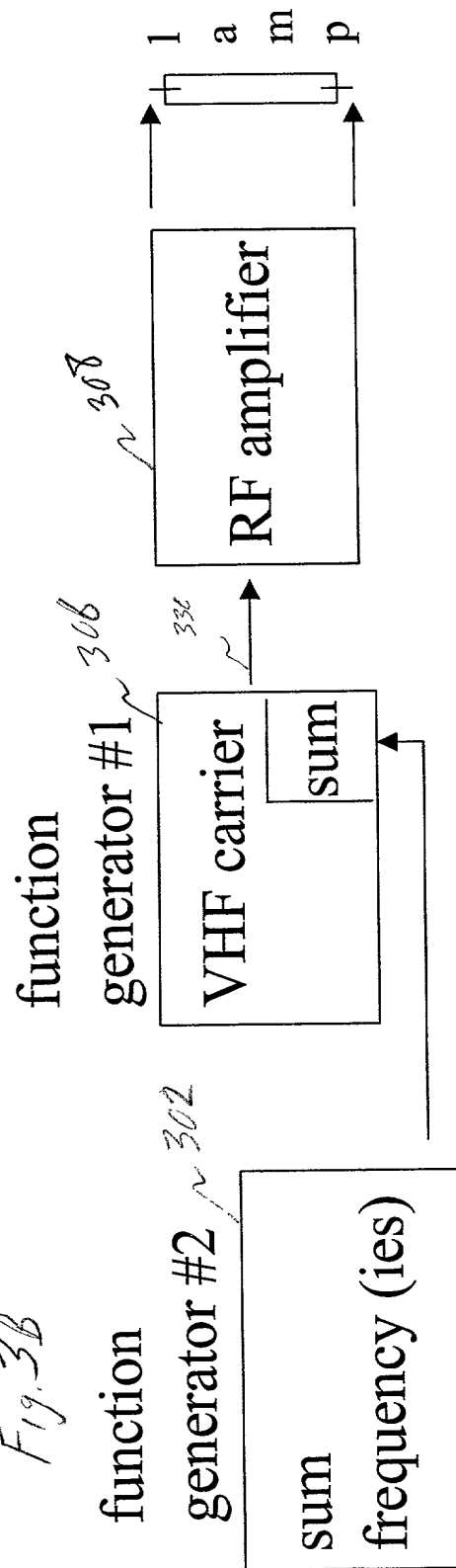


Fig. 3B



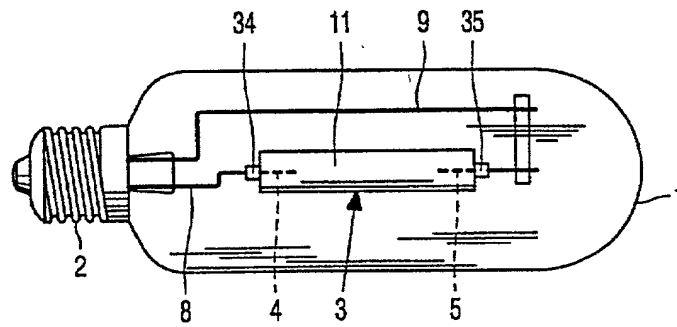


FIG. 4

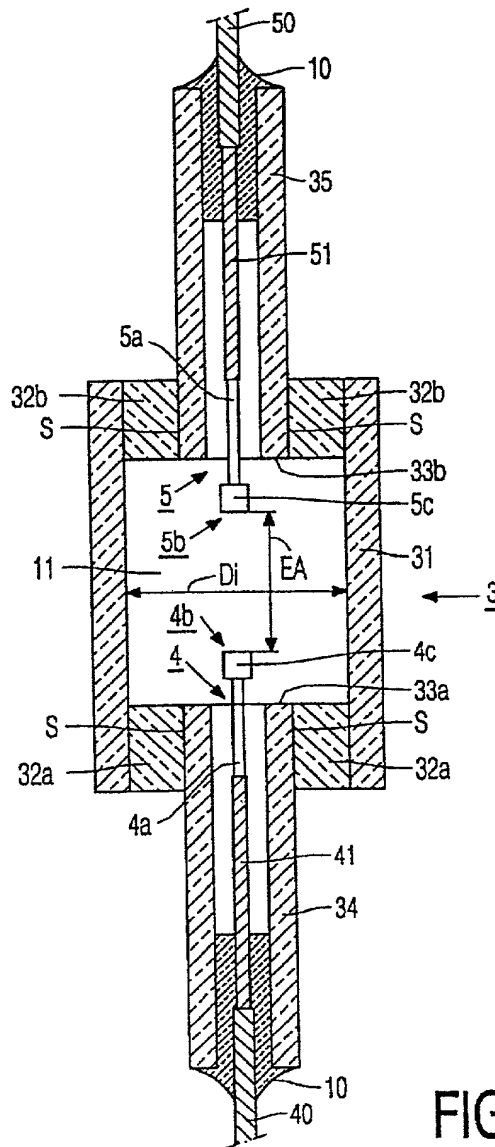


FIG. 5

AM modulation for arc straightening
IL / ID < 2

Fig. 6A

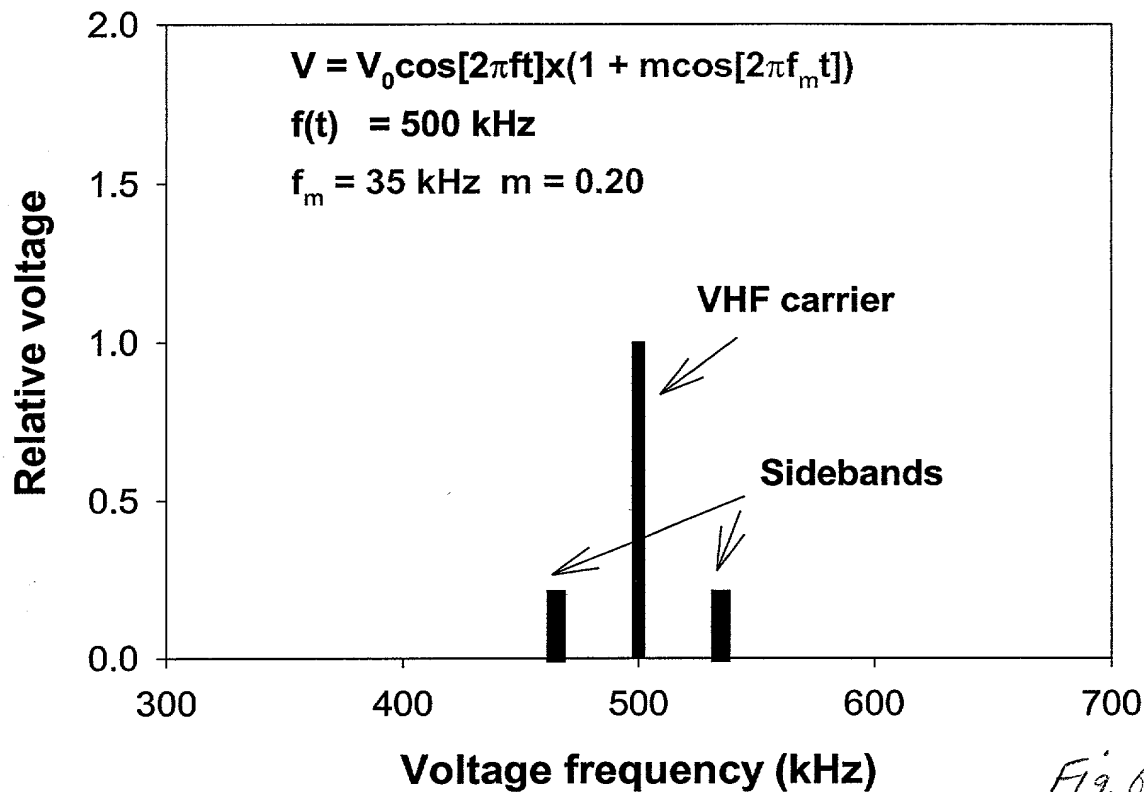
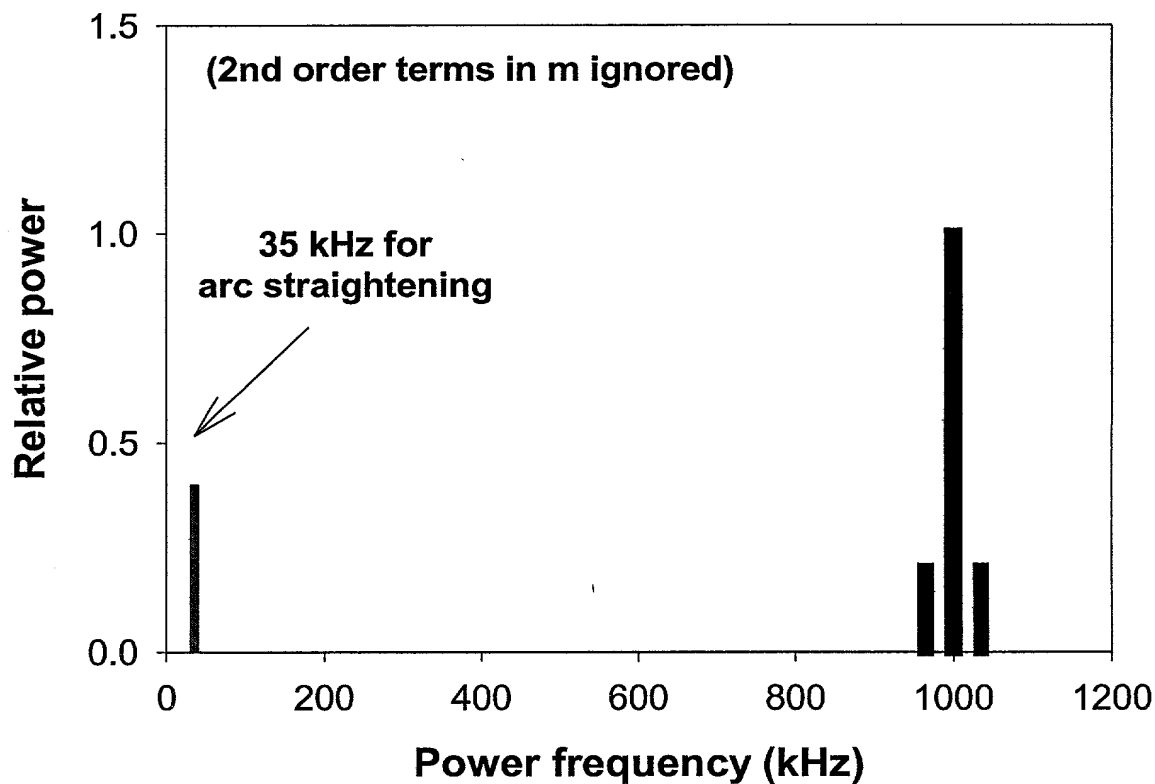


Fig. 6B



AM modulation for arc straightening
IL / ID > 3

Fig. 7A

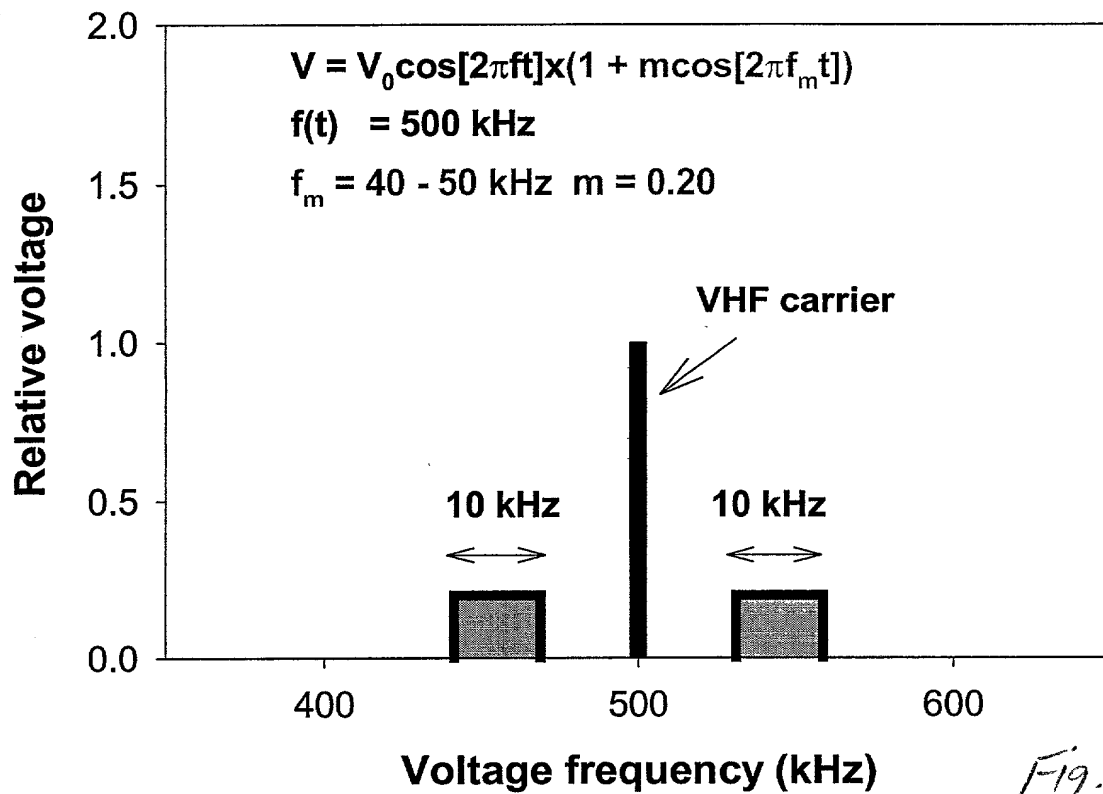
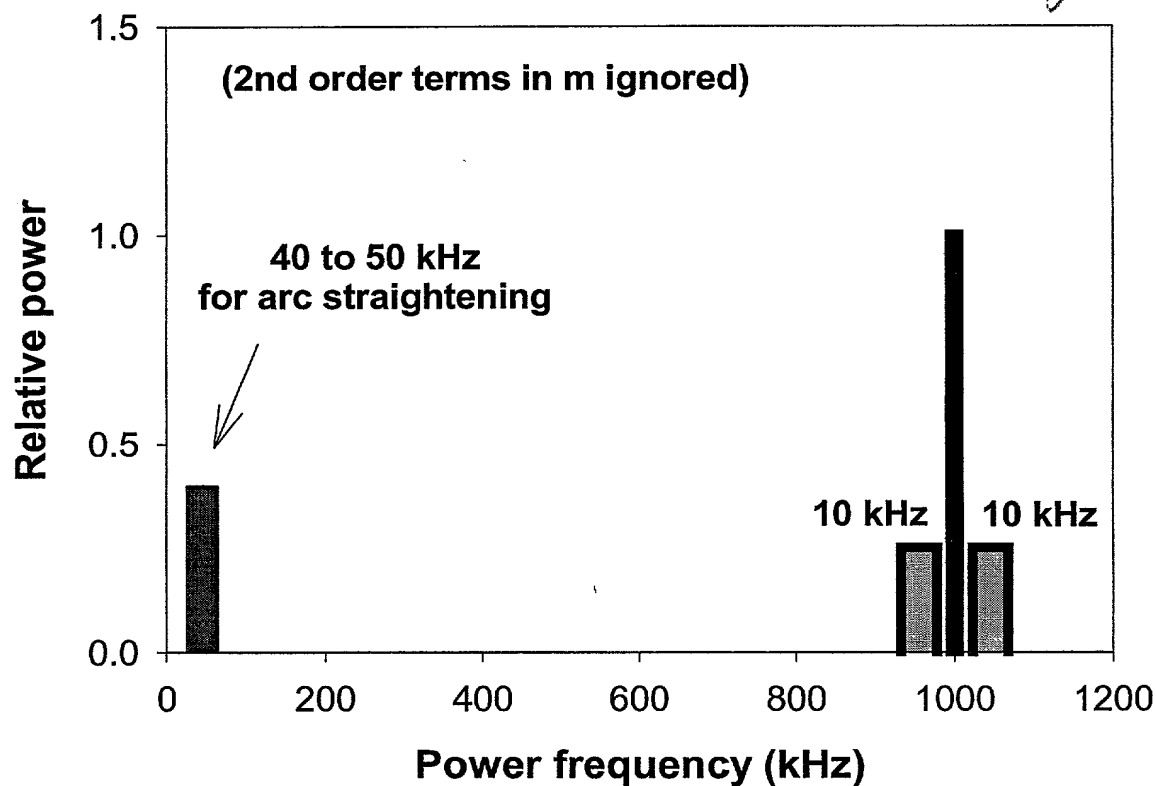


Fig. 7B



Patent 5,692,200

VHF

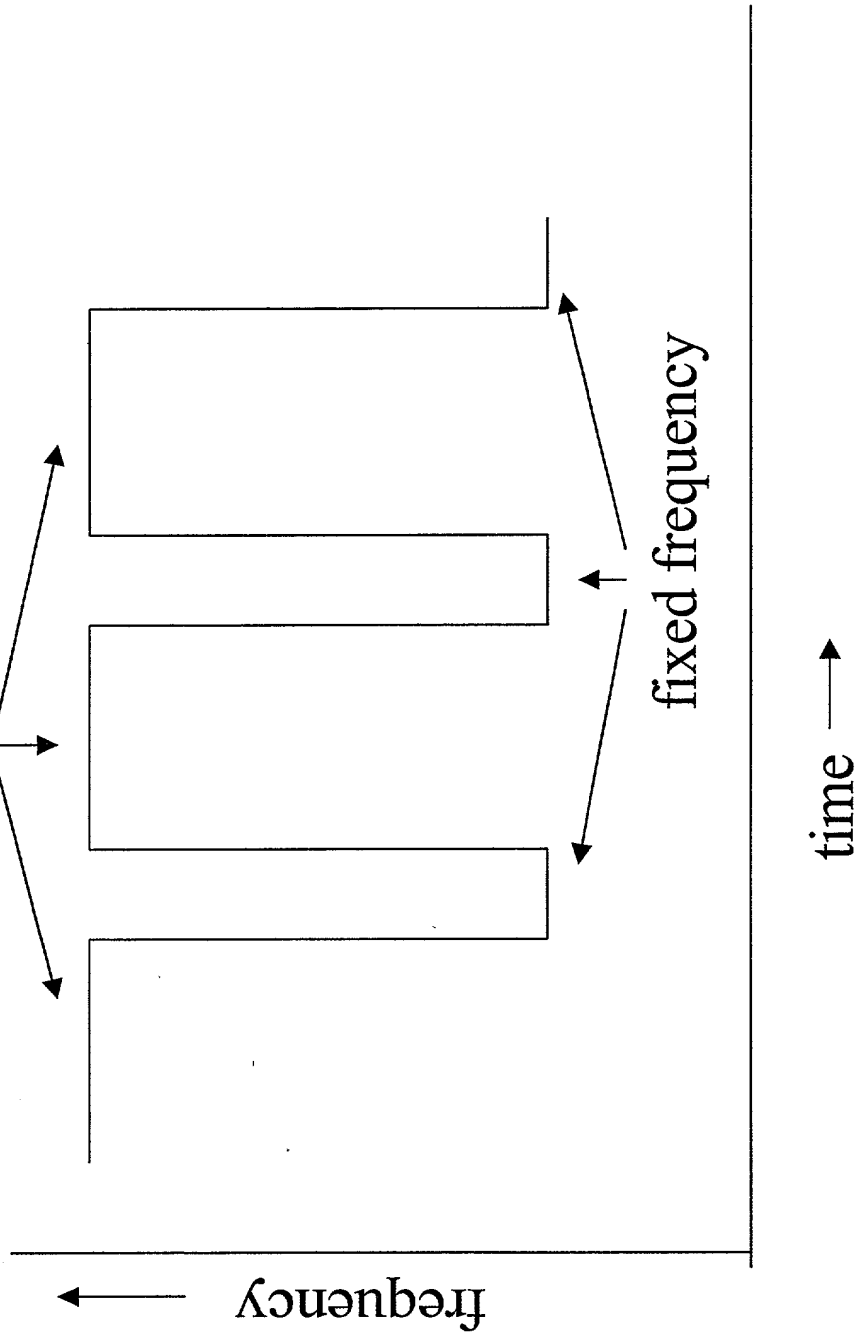


Fig. 8

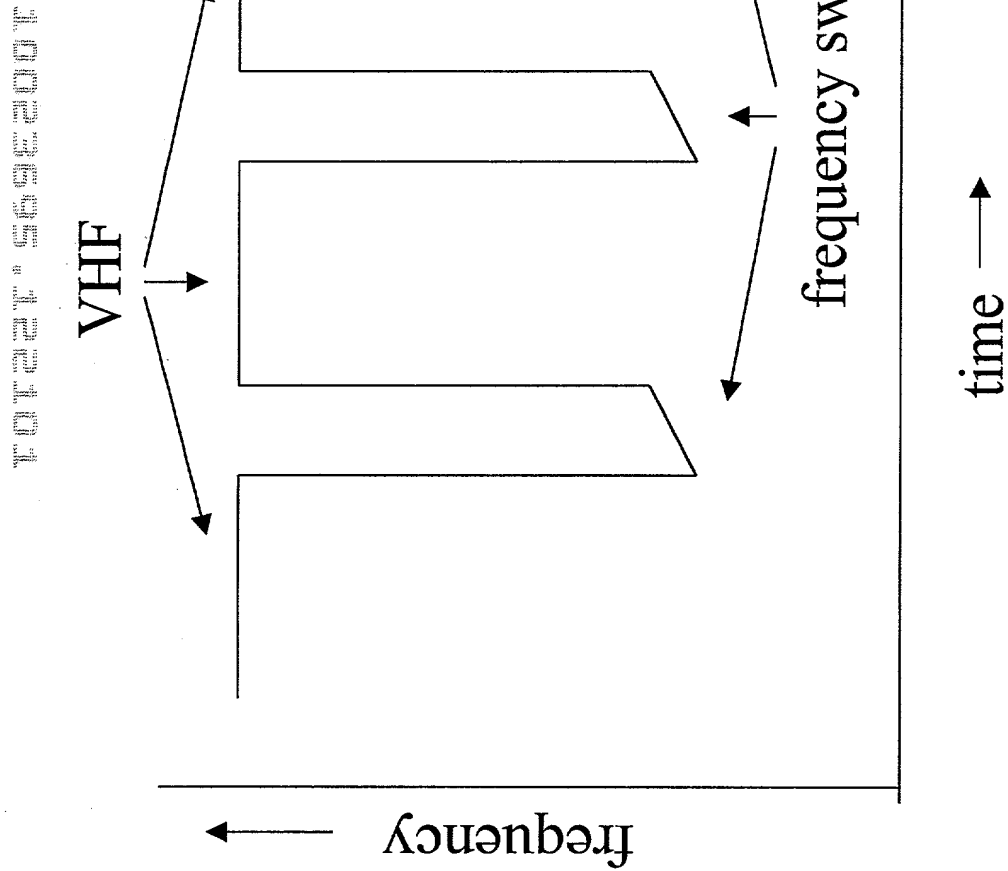


Fig. 9